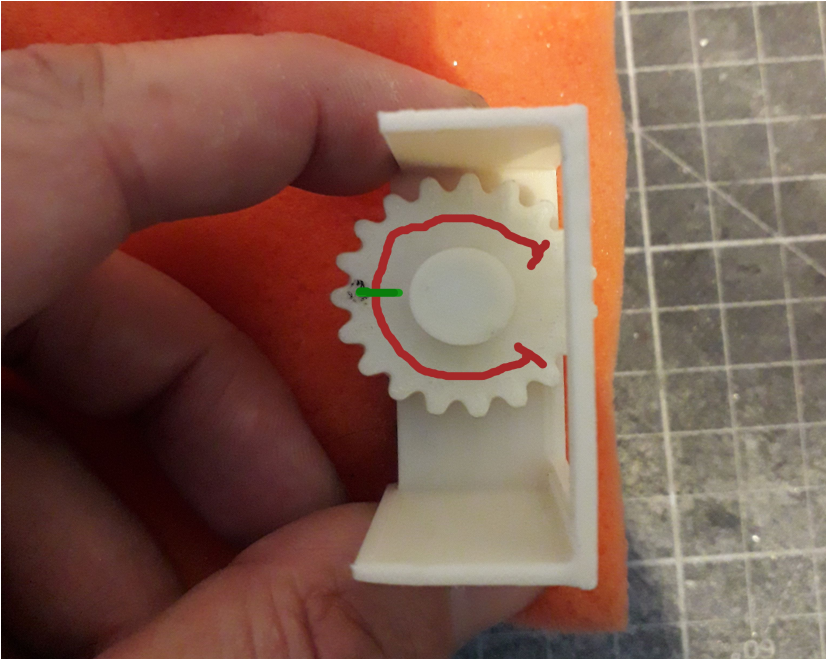
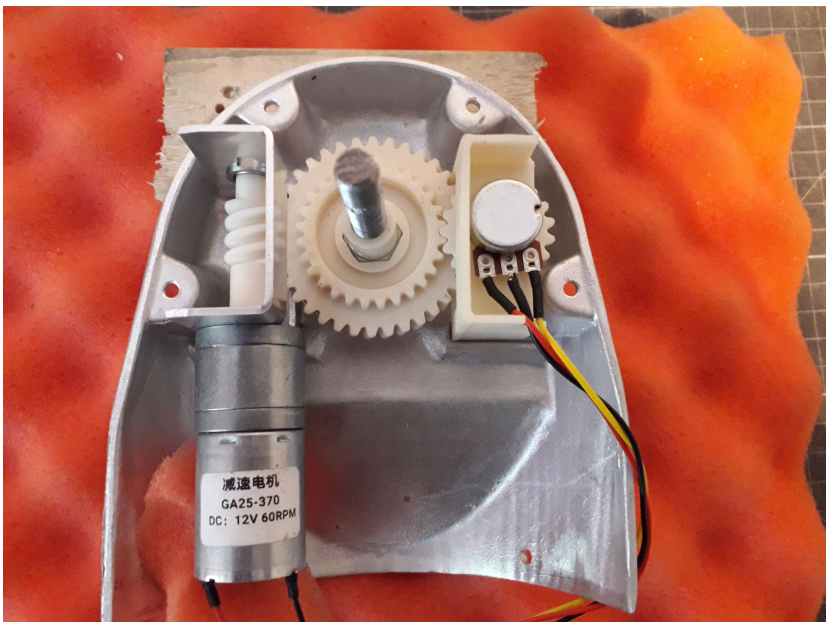


Assembly of Satran MK2 elevation



Rotate the elevation sensor to its center position, make a marking with a pen to help keep it correctly adjusted on assembly.



Add motor, axle and sensor like in the photo to the first enclosure side (the one without the rubber cable grommet).

If needed, put a small amount of silicone along the edge of the side.



The slits on the main axle for the antenna bracket should be in a 45 degree angle towards the motor as in the photo, which is the center position for the elevation axle.

Add the bearing and second side housing, stand everything upright on a flat surface and fasten together with screws. A friendly assistant or a rubber band can help keep the two sides together while fastening. Wipe off any excess silicone.